

# 3M Application Technique

For use with S0100, S0200, RZHook, 7118-1 and 7118-3

For best results from 3M™ VHB™ Tapes the surfaces should be clean and dry, and provide adequate pressure for ensuring a permanent bond with substrates. Also, ensure the application temperature is sufficient to build adhesion. 3M™ VHB™ Tapes will build adhesion with time.

## 1. Clean

Before applying 3M™ VHB™ Tapes ensure the substrates are cleaned with a 50:50 mixture of isopropyl alcohol (IPA)\* and water.



## 2. Dryfit

Choose the location for installation. Dryfit the hook with backing still attached. Mark your location. (Once the tape is in contact with the surface, you will NOT be able to re-locate.)



## 3. Remove Backing

Remove the protective backing.



## 4. Position Accessory

Remove the protective backing. Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure develops better adhesive contact.



## 5. Setting Time

After application, the bond strength will increase. At room temperature, approximately 50% of the ultimate strength will be achieved after 20 minutes, 90% after 24 hours and 100% after 72 hours.