## 3M 94 Tape Primer

## **Primer Pens**

Use a solution of 70% Isopropyl Alcohol and thoroughly clean the surface. Next, apply the primer to the surface using the cut-out above.

Crush here to release primer.



The clear, colorless primer dries quickly, so to save primer and time, use the cut-out above and pre-mark where you will be placing your studs.

## **Directions:**

- 1. Shake the pen well before using.
- 2. Squeeze the pen 1 inch in from the foam applicator to release the primer.
- Once the primer has saturated the foam tip apply a thin, uniform coating to the surface using the cut-out above as a guide. This prevents wasting primer by only applying it on the area where the stud will be adhered.
- Allow to dry before applying your studs. Dry time is about 5 minutes at room temperature.

NOTE: Extremely porous surfaces may require a second coat. Be sure to test your surface for compatibility before you begin.

**Allow the primer to dry completely**, which is usually accomplished in <u>5 minutes at room temperature</u>, before applying tape. Special note: porous surfaces may require 2 applications for uniform coverage and good adhesion.